

# "RevPU"

## Best Replacement for conventional PU leather

New & affordable choice for sustainable living



## ABOUT "RevPU"



What is RevPU?

How to make RevPU?

Why better than waterborne PU/DMF-free PU, conventional PU & PVC?

What is the application?

How to kickstart your programme?

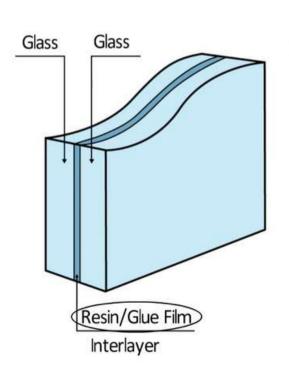
#### **PVB**

There is an invisible layer of PVB resin in windshields, which provides safety during an accident, but it is also what makes windshields recycling challenging

PVB is Polyvinyl Butyral, a polymeric material with three different functional groups. Its uique structure provides versatility for wide applications, and it is the best alternative to PVC

#### **rPVB**

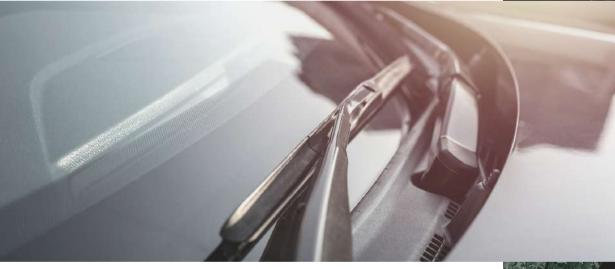
By the processes of separation, purification, and modification, recycled PVB could be converted into finished materials, including pellets, adhesives, treatment agents, and coating resins. And then through further manufacturing, various soft films, coated yarns, and foaming materials are made



03

Glass

PVB Interlayer



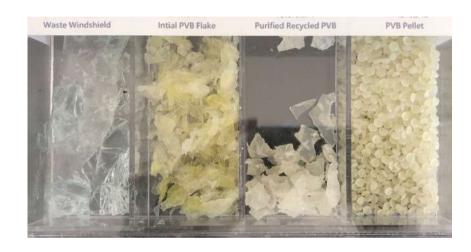


### **CIRCULAR LOOP ECONOMY**





















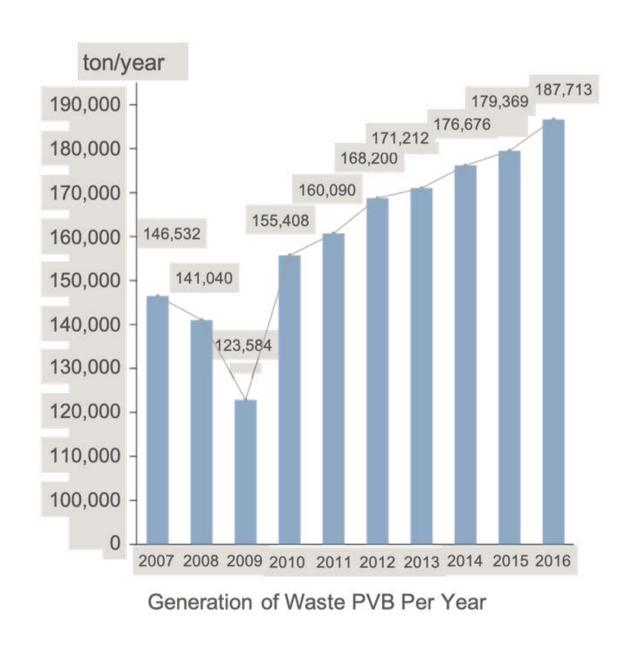
# Reality Check

Facts about RevPU (rPVB)

18,000 tons of PVB waste annually

RevPU contains > 60-90% recycled PVB (rPVB)

Amount of Waste PVB					
Vehicle Yield Worldwide	1,000,000,000				
Scrapped Vehicle Monthly	80,000,000				
Waste PVB Generation Each Car	1~2	kg			
Waste PVB Generation Monthly	18,000	ton			





## Rev PU - Eco Benefits

Facts about RevPU (rPVB)

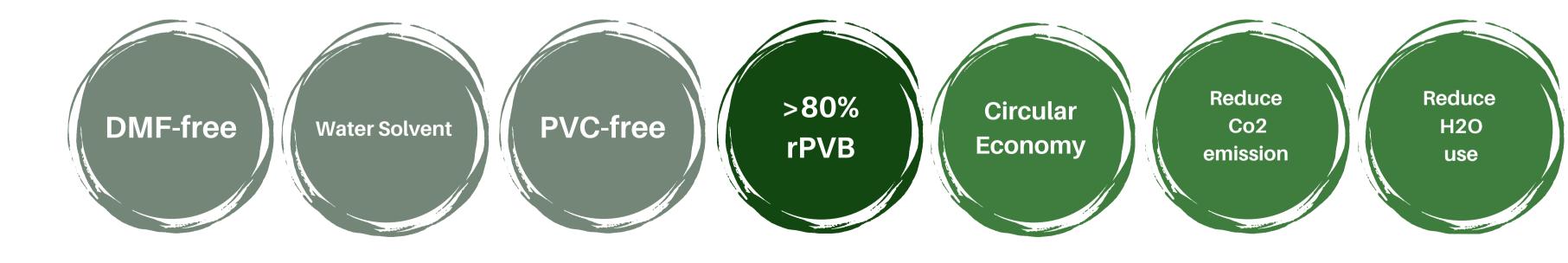
1 KG rPVB



REDUCE 17 kg Co2



SAVE 53 kg H2O



# Comparison 1

Comparision between Various Artificial Leathers:

Item		rPVB	PVC	PU	TPU	
Chemical Property	Chemical Composition	Polyvinyl Butyral	Polyvinyl Chloride	Polyurethane	Thermoplastic Polyurethane	
	Weatherability	Chemical Stability	Chemical Stability	Tending towards Hydrolysis	Tending towards Hydrolysis	
	Yellowing	5	5	3	4	
	Process	Calendering	Calendering	Solution Coating	Film Coating	
Processibil ity	High Frequency Process	Feasible	Feasible	Feasible	Feasible	
	Printing	Feasible	Feasible	Feasible	Feasible	
Physical Property	Anti-abrasiion	4	4	4	5	
	Flexibility	3	4	4	5	
	Softness	5	4	5	3	
	Anti-scratch	5	4	4	5	
Eco Assessment	Dioxin Contamination	Nil	Pollutant	Ni l	Ni 1	
	DMF Content	Ni 1	Ni 1	Trace	Ni l	
	Recycling Rate	Above 80%	Above 80%	Unrecycleable	Under 10%	
	Eco Regulation	REACH	REACH (Costly)	REACH (Costly)	REACH	

<sup>※ 「5」</sup> is the best, and 「1」 is the worst

# Comparison 2

Comparision between Various Sheets:

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Item	rPVB	PVC	TPU	EVA	TPE (SBS)
Chemical Composition	Polyvinyl Butyral	Polyvinyl Chloride	Thermoplastic Polyurethane	Ethylene Vinyl Acetate Copolymer	Styrenic Block Copolymer
Weatherability	Reactively inert	Reactively inert	Tending towards Hydrolysis	Reactively inert	Easily Degraded and Oxidized
Dioxin Contamination	Ni l	Pollutant	Ni l	Ni 1	Pollutant
Printablility	Feasible	Feasible	Feasible	Feasible	Not Easy
High Frequency Process	Feasible	Feasible	Feasible	Imfeasible	Imfeasible

## RevPU

- \*DMF-free, use water solvent
- \*SVHC & REACH tested, PVC-free
- \*60-80% Pre or Pro consumer rPVB waste
- \*GRS certification
- \*Each kg reduce 17kg Co2
- \*Each kg reduce 53kg H2O
- \*Abrasion & hydrolysis resistant
- \*Soft & excellent weatherability
- \*BEST replacement to conventional PU / PVC / recycled leather





#### CU 1018563

Certificated by Control Union Certifications BV

This product is made with recycled PVB, which is post-consumer and mostly derived from windshield of scrapped cars





ECO Regulations

Conform to REACH, P-65, SVHC, DMF-free and FDA etc.



Green Products

Products with loop economy model could meet requirements to niche market



Alternative to PVC

Comply with PVC-free policy



Corporate Social Responsibility

Fulfill CSR by promote green products



Excellent Physical Properties

Incorporation of stable chemical properties make PVB suitable for outdoor products





# Over 50 different colours/grains

MOQ 500 yards (no stock available)
OEM colour & texture is welcome
Pre-production sample - 2-3 weeks
Bulk -4-6 weeks

USD 6.4 - USD 8.0 per yard, depends on the order volume. Ex-factory China



## OEM products e.g. Saffiano Pouch Size: 24 x 15.5 cm

~ 80% recycled PVB MOQ 500 yards / ~4000 x pouch

\*Retail fashion merchandise quality (not promotional premium quality)

Approx. USD 3.70, depends on the product spec Ex-factory China

# Upcycle Product Ideas

Furniture
Apparel, bags & shoes
Fashion accessories
Mobile accessories
Sports equipment

























# Brands, corporate, companies, shops, projects, influencers...

### Time to switch to RevPU

Be the leaders or participate in environmental protection







# **Eco Concepts**

**ECO ATTITUDE EQUAL RESPONSIBILITIES** 

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#### Over 8 years experience

Started producing PLA products since 2012

#### Mission & passion

Motivate brand owners, corporate, & more people to support environmental protection through providing wide selections of eco products

